

## Hammer Unions

### 400-Series

#### Applications

- Used on manifold and line connections, pump, suction, and mud service

#### Feature

- Red sub, black nut

#### Specification

- Up to **4,000 PSI** NSCWP (non-shock cold working pressure)



| Size | Configuration | NSCWP (PSI) | Forged Steel Part # |
|------|---------------|-------------|---------------------|
| 2"   | threaded      | <b>4000</b> | HU400200            |
| 3"   | threaded      | <b>4000</b> | HU400300            |
| 4"   | threaded      | <b>4000</b> | HU400400            |

### 602-Series

#### Applications

- For use in mud, manifold service and truck mounting applications running water, oil or mud service

#### Features

- Lip type seal ring minimizes fluid flow turbulence while creating a pressure seal
- Orange sub, black nut

#### Specification

- Up to **6,000 PSI** NSCWP



| Size | Configuration | NSCWP (PSI) | Forged Steel Part #     |
|------|---------------|-------------|-------------------------|
| 1"   | threaded      | <b>6000</b> | HU602100                |
| 2"   | threaded      | <b>6000</b> | HU602200                |
| 3"   | threaded      | <b>6000</b> | HU602300                |
|      | buttweld      | <b>6000</b> | HU602300BW <sup>1</sup> |
| 4"   | threaded      | <b>6000</b> | HU602400                |

<sup>1</sup> Buttweld ends are schedule 80

### 1002-Series

#### Applications

- For use in high pressure systems and truck mounting applications running water, oil or mud

#### Features

- Lip type seal ring minimizes fluid flow turbulence while creating a pressure seal
- Blue sub, red nut

#### Specification

- Up to **10,000 PSI** NSCWP



| Size | Configuration | NSCWP (PSI)  | Forged Steel Part #      |
|------|---------------|--------------|--------------------------|
| 1"   | threaded      | <b>10000</b> | HU1002100                |
| 2"   | threaded      | <b>10000</b> | HU1002200                |
| 3"   | threaded      | <b>10000</b> | HU1002300                |
|      | buttweld      | <b>10000</b> | HU1002300BW <sup>1</sup> |
| 4"   | threaded      | <b>10000</b> | HU1002400                |
|      | buttweld      | <b>10000</b> | HU1002400BW <sup>1</sup> |

<sup>1</sup> Buttweld ends are schedule XXS